



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

646.9910

Job Sheet 208107



Part No: 646.9910

Job Qty: 10 pcs

Part Name: Struts



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/11/20

Job Tracking No:

Due Date: 3/30/20

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: 646.9900 rev nc1 IPP REV:A NEW ISSUE 12-09-19 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
110	Doosan - 1	10 pcs	3/30/20	3/30/20	0.00	1.96	Doosan - 1	UAS 20/4/15
120	QC 2	10 pcs	3/30/20	3/30/20	0.00	0.00	QC 2 - 1	
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	UAS 20/4/15
							QC 2 - 25	
							QC 2 - 32	
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 57	
							QC 2 - 62	
							QC 2 - 63	
							QC 2 - 8	
							QC 2 - 66	
							QC 2 - 64	
							QC 2 - 5	



Container No: S270677



Part: 646.9910

Job No: 208107

Serial No/Batch: S270677

Revision: Rev nc1

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/15/20

170 QC 8

10 pcs

3/30/20 0.00 0.00

QC 8 - 12

QC 8 - 14

QC 8 - 17

QC 8 - 20

QC 8 - 25

QC 8 - 3

QC 8 - 32

QC 8 - 33

QC 8 - 35

QC 8 - 39

QC 8 - 4

QC 8 - 44

QC 8 - 45

QC 8 - 49

QC 8 - 58

QC 8 - 8

QC 8 - 9

QC 8 - 68

QC 8 - 67

QC 8 - 1 (A)

QC 8 - 47

QC 8 - 40

QC 8 - 76

mml 26/04/20

180 Outsource - 4 - Anodize

10 pcs

3/30/20

ATG001-VC

8

APR 20 2020-04-20

190 Packaging 2-1 - Receive - B4B

10 pcs

3/30/20

0.00 0.00

Packaging 2 - 1 - B4B

Packaging 2 - 2 - B4B

Packaging 2 - 3 - B4B

Packaging 2 - 5 - B4B

Packaging 2 - 4 - B4B

Packaging 2 - 6 - B4B

Packaging 2 - 7 - B4B

Packaging 2 - 8 - B4B

Packaging 2 - 9 - B4B

Packaging 2 - 10 - B4B

Packaging 2 - 11 - B4B

Packaging 2 - 12 - B4B

Packaging 2 - 13 - B4B

Packaging 2 - 14 - B4B

Packaging 2 - 15 - B4B

Packaging 2 - 16 - B4B

Packaging 2 - 17 - B4B

Packaging 2 - 18 - B4B

Packaging 2 - 19 - B4B

Packaging 2 - 20 - B4B

Packaging 2 - 21 - B4B

Packaging 2 - 22 - B4B

Packaging 2 - 23 - B4B

Packaging 2 - 24 - B4B

Packaging 2 - 25 - B4B

Packaging 2 - 26 - B4B

Packaging 2 - 27 - B4B

Packaging 2 - 28 - B4B

Packaging 2 - 29 - B4B

Packaging 2 - 30 - B4B

Packaging 2 - 31 - B4B

Packaging 2 - 32 - B4B

Packaging 2 - 33 - B4B

Packaging 2 - 34 - B4B

Packaging 2 - 35 - B4B

APR 28 2020
APR 28 2020

200	QC 6	10 pcs	3/30/20	0.00 0.00	Packaging 2 - 36 - B4B	
					QC 6 - 9	
					QC 6 - 68	DAS
					QC 6 - 61	81
210	Packaging 3-1 - Stock - B4B	10 pcs	3/30/20	0.00 0.00	Packaging 3 - 1 - B4B	9-89 MAY 26 2020
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
220	QC 21 - SA	10 pcs	3/30/20	0.00 0.00	QC 21 - SA - 21	DAS
					QC 21 - SA - 70	21
					QC 21 - SA - 53	9-89 MAY 26 2020

CCK014

Part Op 1
Description: 3 BLANK ON CHOP SAW AT 24.030" LONG*** TURN AS PER DWG DWG REV: 18 FOLIO

REV: AA DEBURR

120 - QC2- Inspect parts off machine FAI/FAIB

170 - QC8- Inspect parts - second check

180 - Issue P/O to G: 46305 Hard Anodize, Color Black and Prime as per Dwg 646.9900 rev. N/C

190 - (Receive & Inspect for Damage & Mat'l Certs) Ensure certificate of conformity is attached

200 - (QC6- All purchased or subcontracted products)

210 - (Identify as per Dwg & Stock Location:) ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

220 - (QC21- Final Inspection - Work Order Release)

CCK014

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R0.563	6061-T6 Round Bar .563	21 ft (2.1 ea)	110-Doosan - 1	S262210 S250635

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Doosan - 1	M6061T6R0.563	21	148	0
Part Specifications				
Spec No	Description	Target/Tolerance	Limits	Type
1	Strut	0.563Inches $\pm$ 0.010	0.573 0.553	0.564
2	Strut	0.190Inches $\pm$ 0.010	0.200 0.180	0.1875
3	Strut	0.275Inches $\pm$ 0.010	0.285 0.265	0.275
4	Strut	24.000Inches $\pm$ 0.030	24.030 23.970	24.000
5	Strut	0.201Inches + 0.005 - 0.001	0.206 0.200	0.201
6	Strut	45.0Angle $\pm$ 0.5	45.5 44.5	45°

Plex 3/11/20 12:59 PM Dart.lajeunesse.marie

Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐		DEPARTMENT/PROCESS		MRB (QS1042)	
Date : _____		Sequence #: _____		QTY Affected : _____			
Description Work Order Deviation		Disposition					
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐							
Completed By		Lead hand / Supervisor					
QC / QA Coordinator		Other/Details:					



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB046305



Supplier: ATG001-VC
A.T.G. Industries Inc
760 INDUSTRIELLE STREET
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB046305
PO Date: 4/20/20
Due Date: 5/6/20
Purchase Order Revision:
Revision Date:
Issued By: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	204829	D4842-3	D4842 RevB	Lower Cutter Body, LH : Certificate of Conformity only Issue P/O : _____ AS PER DWG D4842 HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK, PRIME IAW MIL-P-23377 J TYPE I CLASS N; 1-2 MIL MAX, AS PER QSI 005. C OF C IS REQUIRED	Firmed	-	5/6/20	8 pcs	0 pcs	8 pcs	\$10.54/pcs	\$84.32
2	208838	D5111-1	D5111 Rev B	Bracket Outsource process-Anodize per QSI017 4.1.10.1 Issue P/O: _____ Black Anodize as per Dwg D5111 PRIME AS PER DWG, SEE NOTE #2: Certificate of Conformity only	Firmed	-	5/6/20	15 pcs	0 pcs	15 pcs	\$6.44/pcs	\$96.60
3	208890	D5140-2	D5140 Rev A	Upper Cutter Body, RH : Various STC's Outsource process-Anodize per QSI017 4.1.10.1 Issue P/O: _____ 1- Black Anodize as per Dwg D5140 2- Prime as per dwg Certification of Conformity is required	Firmed	-	5/6/20	8 pcs	0 pcs	8 pcs	\$10.54/pcs	\$84.32
4	205009	647.7913	647.7900 Rev NC	Doubler : Various STC's Issue P/O _____ ATG, black anodize and prime as per dwg 647.7913 Rev. A	Firmed	-	5/6/20	25 pcs	0 pcs	25 pcs	\$7.49/pcs	\$187.25
5	208889	D5140-1	D5140 Rev A	Upper Cutter Body, LH : Various STC's Outsource process-Anodize per QSI017 4.1.10.1 Issue P/O: _____ 1- Black Anodize as per Dwg D5140 2- Prime as per dwg Certification of Conformity is required	Firmed	-	5/6/20	8 pcs	0 pcs	8 pcs	\$10.54/pcs	\$84.32



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PURCHASE ORDER

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Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6	209002	647.4114	647.4100 Rev N/C	Shim : Various STC's Issue P/O ATG, black anodize and prime as per dwg 647.4114 Rev. N/C	Firmed	-	5/6/20	13 pcs	0 pcs	13 pcs	\$6.54/pcs	\$85.02
7	205002	647.1812	647.1800 REV.A	Shim : Various STC's (Outsource process-Anodize per QSI017 4.1.10.1) ISSUE P/O: HARD ANODIZE, COLOR BLACK AS PER DWG.(SEE NOTE 2)	Firmed	-	5/6/20	186 pcs	0 pcs	186 pcs	\$7.14/pcs	\$1,328.04
8	207952	RBEL135M-2905-101-14	RBEL135M-2905-101 Rev 9	Collar Outsource4 (Outsource process-Anodize per QSI017 4.1.10.1) -Issue PO -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	-	5/6/20	4 pcs	0 pcs	4 pcs	\$5.72/pcs	\$22.88
9	208681	RBWSI-HT-12AS-M-1	RBWSI-HT-12AS-M Rev A	Top (Outsource process-Anodize per QSI017 4.1.10.1) -Issue PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE- 2 CLASS-2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-	5/6/20	4 pcs	0 pcs	4 pcs	\$8.62/pcs	\$34.48
10	205001	647.1810	647.1800 Rev N/C	Nose Door Doubler : Various STC's Outsource process-Anodize per QSI017 4.1.10.1 ISSUE P/O: HARD ANODIZE, COLOR BLACK AS PER DWG.(SEE NOTE 2)	Firmed	-	5/6/20	16 pcs	0 pcs	16 pcs	\$9.79/pcs	\$156.64
11	204890	D5532-041	D5532 Rev A	Valve Cap Assembly : Various STC's Issue P/O: Blue Anodize as per Dwg D5532 BLUE ANODIZE PER MIL-A-8625F TYPE I or IB or IC or II or IIB CLASS 2	Firmed	-	5/6/20	10 pcs	0 pcs	10 pcs	\$8.62/pcs	\$86.20
12	208239	RBE105-14181W3-1	RBE105-14181W3 Rev A	Support -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	5/6/20	6 pcs	0 pcs	6 pcs	\$5.72/pcs	\$34.32



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PURCHASE ORDER POHB046305



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
13	205054	647.1612	647.1600 Rev A	Splice Plate : Various STC's (Outsource process-Anodize per QSI017 4.1.10.1) Issue P/O ATG, balck anodize and prime as per dwg 647.1612 Rev. A	Firmed	-	5/6/20	32 pcs	0 pcs	32 pcs	\$7.19/pcs	\$230.08
14	208893	D4973-1	D4973 Rev C	Upper Cutter Deflector : Various STC's (Outsource process-Anodize per QSI017 4.1.10.1) ISSUE P/O: TO:ATG ANODIZE AS PER DWG PRIME AS PER DWG	Firmed	-	5/6/20	6 pcs	0 pcs	6 pcs	\$12.34/pcs	\$74.04
15	208894	D4974-1	D4974 Rev D	Upper Rail : Various STC's (Outsource process-Anodize per QSI017 4.1.10.1) Issue P/O to ATG : 1- Black Anodize as per Dwg D4974 2- Prime as per dwg	Firmed	-	5/6/20	5 pcs	0 pcs	5 pcs	\$11.09/pcs	\$55.45
16	208762	649.5212	649.5200 Rev C	Bracket Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N	Firmed	-	5/6/20	8 pcs	0 pcs	8 pcs	\$9.29/pcs	\$74.32
17	208687	RBWSI-HT-12AS-M-2	RBWSI-HT-12AS-M Rev A	Base (Outsource process-Anodize per QSI017 4.1.10.1) -Issue PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-	5/6/20	4 pcs	0 pcs	4 pcs	\$8.62/pcs	\$34.48
18	207951	RBEL135M-2905-101-13	RBEL135M-2905-101 Rev 9	Motor Clamp Outsource process-Anodize per QSI017 4.1.10.1 -Issue PO -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	-	5/6/20	4 pcs	0 pcs	4 pcs	\$5.72/pcs	\$22.88



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PURCHASE ORDER

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Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
19	208307	D4838-1	D4838 Rev A	Upper Cutter Body, LH : Certificate of Conformity only Issue P/O: _____ ATG, Hard Black Anodize and Prime as per Dwg D4838-1 Rev. A	Firmed	-	5/6/20	12 pcs	0 pcs	12 pcs	\$10.54/pcs	\$126.48
20	208677	D4842-4	D4842 Rev B	Lower Cutter Body, RH : Certificate of Conformity only Issue P/O : _____ AS PER DWG D4842 HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK, PRIME IAW MIL-P- 23377 J TYPE I CLASS N; 1- 2 MIL MAX, AS PER QSI 005. C OF C IS REQUIRED	Firmed	-	5/6/20	6 pcs	0 pcs	6 pcs	\$10.54/pcs	\$63.24
21	205070	647.7611	647.7600 Rev N/C	Lower Deflector : Various STC's Issue P/O to ATG : _____ Hard Black Anodize and Prime as per Dwg 647.7600	Firmed	-	5/6/20	8 pcs	0 pcs	8 pcs	\$12.34/pcs	\$98.72
22	208238	RBE105-14181W1-9	RBE105-14181W1 Rev 1	Drift -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	5/6/20	6 pcs	0 pcs	6 pcs	\$5.72/pcs	\$34.32
23	208107	646.9910	646.9900 Rev nc1	Struts Issue P/O to ATG : _____ Hard Anodize, Color Black and Prime as per Dwg 646.9900 rev. N/C	Firmed	-	5/6/20	30 pcs	0 pcs	30 pcs	\$13.69/pcs	\$410.70
24	209224	RBW6205G08451-3G	RBW6205G08451-3G Rev 2B	Puller Bolt Removal Outsource4 (Outsource process-Anodize per QSI017 4.1.10.1) -Issue PO: _____ ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL -Material; 6061 - Certificate of Conformity is required	Firmed	-	5/6/20	3 pcs	0 pcs	3 pcs	\$5.72/pcs	\$17.16

Grand Total: \$3,526.26

[Handwritten Signature]



Dart Aerospace Ltd.
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K6A 1K7
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PURCHASE ORDER
POHB046305



Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 4/28/20 12:12 PM Dart.Guerin.Kimberley



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 920050

Date: 28-Apr-20

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Kimberley Guerin
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.			
6 ea	Part: D4973-1 Upper Cutter Deflector Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Batch/Lot# 131132 Job: 27372 PO: POHB046305	Rev: C	Expiry Date: 08/21 Line: 14
5 ea	Part: D4974-1 Upper Rail Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Batch/Lot#: 131132 Job: 27373 PO: POHB046305	Rev: D	Expiry Date: 08/21 Line: 15
15 ea	Part: D5111-1 Bracket Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Batch/Lot#: 131132 Job: 27360 PO: POHB046305	Rev: B	Expiry Date: 08/21 Line: 2

Made in Canada.

RECEIVED
APR 28 2020
DART AEROSPACE LTD.



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 920050

Date: 28-Apr-20

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Kimberley Guerin
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
✓ 30 ea	Part: 646.9910 Struts Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Batch/Lot# 131132 Job: 27381 PO: POHB046305		Rev: NC DAS 31 9-89 Expiry Date: 08/21 Line: 23
✓ 8 ea	Part: D5140-2 Upper Cutter Body, RH Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils). Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Batch/Lot#: 131132 Job: 27361 PO: POHB046305		Rev: A Expiry Date: 08/21 Line: 3
✓ 8 ea	Part: D5140-1 Upper Cutter Body, LH Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils). Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Batch/Lot#: 131132 Job: 27363 PO: POHB046305		Rev: A Expiry Date: 08/21 Line: 5
CERTIFICATE OF CONFORMANCE			
Made in Canada.			



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 920050

Date: 28-Apr-20

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Kimberley Guerin
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via
		ATG Delivery
Quantity	Description	
	A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. APR 28 2020 Date: _____ Certified Signature:  _____ Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.	



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 920050

Date: 28-Apr-20

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Kimberley Guerin
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.			
6 ea	Part: D4973-1 Upper Cutter Deflector Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Batch/Lot# 131132 Job: 27372 PO: POHB046305	Rev: C	Expiry Date: 08/21 Line: 14
5 ea	Part: D4974-1 Upper Rail Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Batch/Lot#: 131132 Job: 27373 PO: POHB046305	Rev: D	Expiry Date: 08/21 Line: 15
15 ea	Part: D5111-1 Bracket Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils). Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Batch/Lot#: 131132 Job: 27360 PO: POHB046305	Rev: B	Expiry Date: 08/21 Line: 2

Made in Canada.

RECEIVED
APR 28 2020
DART AEROSPACE LTD.